

The coniferous sawn timber for export

pine, larch, cedar

Dimension: Thickness Width Length	16, 19, 22, 25, 32, 40, 44, 50, 60, 75, 100 mm 75, 100, 125, 150, 1175, 200, 225, 250, 275 mm от 1,50 with gradation 0,30 m от 0,45 with gradation 0,15 m
Tolerances:	on thickness: -1,0/+2,0, on width: -2,0/+3,0, on length: -12/+25; /mm/
Moisture :	20%
Quality requirements: on GOST 26002-83. GOST 24454-80; 50-100 X 150-200 X 1,5-6,3 m	
SORT 1-3	<p>Allowed: Knots joined (sound): on top face, diameter up to: 38/2 mm/m.l., on bottom face: 1,5 time more; on edge: 25/5 mm/m.l., on butt-ends: 25/2 mm/m.l., Depth of edged knots: 33 mm/%w. Knots not joined (sound, rotten, snuff-colored) diameter up to: on top face: 25/1 mm/m.l. on edge: 13/2 on all length, hole on edge, depth up to: 25% w. Crack (not through), getting out into one butt-end: on face, edge, length: 67 mm/%l. on face, edge, depth: 33 %t, crack through, deep, not getting out into butt-end: 33/67 mm/%l., Crack on face, edge, not crossing, crack sweat out: 25 mm, crack on butt-end, length: 50 mm/%w (on one butt-end). Compression (without butt-ends crack), core; thickness more 25 mm, total amount: less 30% of goods, growth (not through up to 75 mm) on face, width: 25 mm; on edge width 2 mm, length 15 mm. Resin-pocket on one face: width 6 mm, length 200 mm/piece, on edge: width 3 mm, length 100 mm, on butt-end: width 3 mm, length 33%w, Wingspan (divergence of board on length); 13 mm. Warping, lengthwise: 0,15%l, crosswise: 6%w (amount of defected sawn timber: 10%). Mushroom core spots (without getting out into butt-end): on face, edge (T<50mm): 20 mm/%w; bright sapwood mushroom dying and mould on face: dept: 2 mm, area: 15 mm²/%b.a. rotten stuff (without getting into butt-end): 20 mm/%w(l)., blunt cutting: on edge 33 mm/%l., on two edge: 25 mm/%l., necklines on face, depth: 0,75 mm, on edge, depth: 3 mm. Amount of dawn timber with allowed defect: 20% all part of goods. Not allowed: knots: rotten, snuff colored, through, not joined, knots on butt-ends; knots hole on face, crack on butt-end, germ (on sided), on face, edge (T<50mm), butt-ends (T<44 mm); mushroom dying on butt-ends; rot sapwood (hard) without getting out on butt-end (T<44 mm), core rotten stuff (parti-colored) on face and butt-end; out side trash rottenness; worm hole, sharp cutting; thrum, gash on edge, heterogeneous insertions.</p>
General requirements:	<ol style="list-style-type: none"> 1. Quality demands on GOST 26002-83. GOST 24454-80 2. Quantitative index for dimensions: 50-100 X 150-200 X 1,5-6,3 m 3. Dimensions of the sawn timber (thickness and width) established for moisture 20%. 4. The amount of sawn timber with the maximum divergence of quality up to 25%; 5. The amount of knots on board face (edge), length below 240 mm are less important; more for length above 270 mm 6. If lack other defects, allowed one defect with gradation more 20% of standard (except blue color and crack) 5. Estimation of the board quality on the worst side (bottom face and edge). 6. On the verge of the edged sawn timber which thickness more

	than 60 mm, defects are estimations for the face norm.
Packing:	In accordance with contract.
Delivery:	DDU ; / FCA /
Abbreviations:	mm/m.l. : total dimension/per meter long (running meter); d.mm/%t+l : depth dimension/percent of thickness +long; mm2/% b.a. : square dimension/percent of board area; edg/hedg.st. : edged/not edged sawn timber;